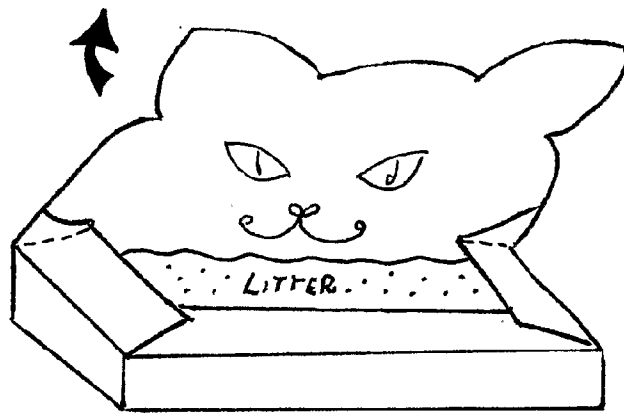
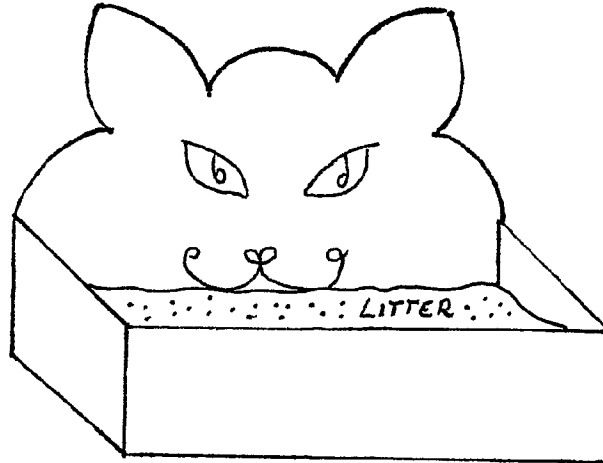


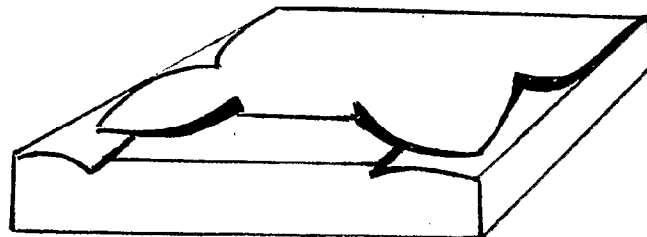
Figure 1

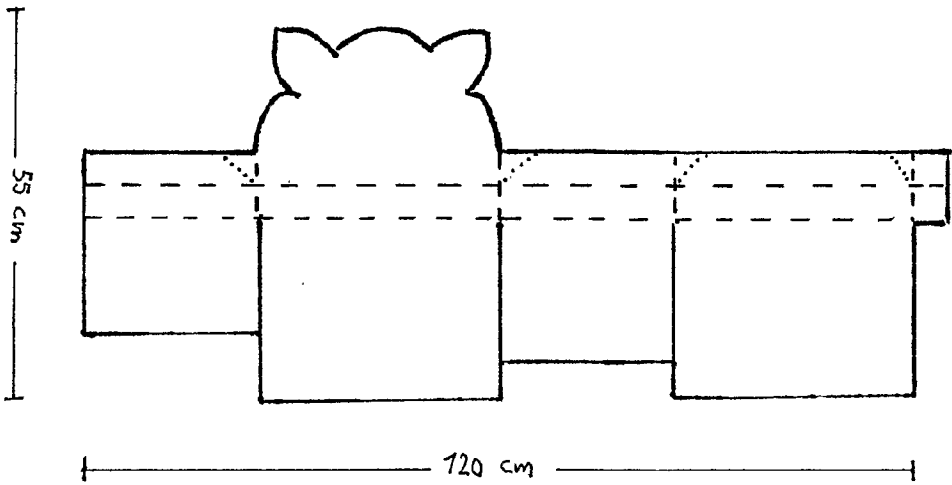


opening:  
pull the ears up

Figure 2

closing:  
push the head down





- cut edge
- - - outcoming ply
- ..... entering ply

Figure 3

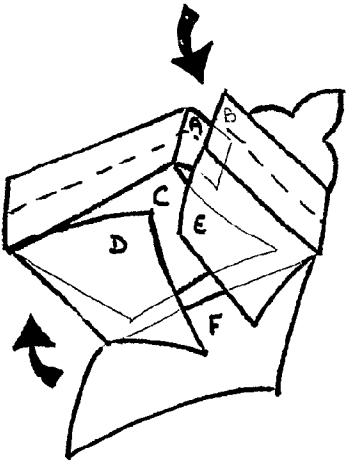


Figure 4